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10 MR. CARLIN: Rupert Fraser?

11 MR. FRASER: Good afternoon. My name  
12 is Rupert Fraser. I'm not from around here if you  
13 can tell it or not. No, my office is based in  
14 Pennsylvania. I'm here to tell you about  
15 Fibrowatt's solution to what to do with poultry  
16 litter. We have a technology which builds poultry  
17 litter fired power plants. It's proven technology.  
18 It's carbon neutral. We simultaneously improve  
19 and protect local water resources while producing  
20 local, green, renewable energy. It's proven  
21 technology because we've been doing it for 14  
22 years in the UK. We built the world's first, second  
23 and third plants to do this. We're currently  
24 building a plant in Minnesota that is going to burn  
25 700,000 tons of turkey litter. That was financed

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1 in December 2004 and is due to come on stream in  
2 two months time.

3 It is; however, for us very important to  
4 remember that we work in partnership with the  
5 poultry industry. What we see ourselves as doing  
6 is helping to make poultry farming more  
7 sustainable and helping poultry farmers to have  
8 more flexibility in what they do with their  
9 byproducts.

10 I'm going to look very quickly at our track  
11 record and get onto what I hope you'll find a bit  
12 more interesting in terms of how it works. There's  
13 a picture of somebody you may recognize on the  
14 left, although he doesn't look quite as young as  
15 that anymore, but that was an environmental  
16 award that we won back in the 1990s. This is our  
17 first plant that's been running now for 15 years in  
18 the UK. It burns about 170,000 tons of poultry  
19 litter and it has proved this technology is reliable  
20 and works well.

21 Our second plant burns poultry litter and  
22 more recently has switched across to burning meat  
23 in bone meal because in the UK meat in bone meal  
24 is no longer allowed to be used as an animal feed  
25 additive, but, of course, since meat and bone meal

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1 was an ingredient in poultry feed and, therefore,  
2 in poultry litter we were able to prove that our  
3 technology if it can handle one animal byproduct  
4 can handle others.

5 This was our third plant built in 1998.  
6 This was representative of scaling up of our

7 technology. It burns half a million tons a year of  
8 poultry litter. It's located in a very  
9 environmentally sensitive area in the middle of a  
10 national forest in the UK right next to a trout  
11 stream that it puts nothing into and is surrounded  
12 by material oak woodland which is heavily  
13 monitored by environmentalists and local residents  
14 alike. And we believe this project speaks for itself  
15 in terms of proving that we can produce a plant  
16 which fits well within the local area.

17 Moving on to the Fibrominn project, this  
18 is the plant that we're building in Minnesota. As I  
19 said, it will burn 700,000 tons of primarily turkey  
20 litter. West central Minnesota is the largest  
21 turkey producing area in the country producing  
22 about 45 million turkeys a year and this plant  
23 occupies about a 50 acre site. It has an electricity  
24 contract to sell its renewable energy to Northern  
25 State Power of Minnesota that lasts for 21 years.

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1 It has signed up the majority of the poultry litter  
2 it needs under long-term contracts with the  
3 poultry farmers. And remember, none of them  
4 were forced to sign with us. They came to us  
5 because they liked the look of what we were  
6 offering them in terms of a long-term alternative  
7 use for their poultry litter. But above all, this  
8 plant gives us the credibility to say we can do  
9 this, it is real, it's got plenty of challenges, but  
10 that's what we do.

11 And here's a couple of pictures just to  
12 show you what it looks like. This is the turbine  
13 rotor inside the plant. That thing is actually  
14 about seven feet tall and about 15 feet long and  
15 that's what the steam will drive to make the  
16 electricity. And that is the site as a whole,  
17 slightly compressed because I think we've got a bit  
18 of a perspective problem on the projector, but it  
19 is, as you can see, a large site. There's about  
20 three or 400 Minnesota workmen up there at the  
21 moment assembling things and in about two  
22 months time, I would say, it will fire up for the  
23 first time on poultry litter and we will be obviously  
24 welcoming anybody from the commission who would  
25 like to come and look at it.

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1 This is perhaps more interesting to you on  
2 how the process works. I just want to give you a  
3 quick photographic run-through just so you can  
4 see for yourself that this is a practical solution.

5           These are poultry houses. They're  
6 actually British poultry houses, but they're pretty  
7 similar to the ones that we have found all over the  
8 United States. What we do is we help the farmer  
9 remove the poultry litter from his house more  
10 quickly, more efficiently and with greater  
11 biosecurity. One of the innovations that we  
12 brought was the introduction of this covered  
13 conveyor which reverses into the poultry house.  
14 The farmer fills it with his little bobcats inside  
15 and it means the litter only sees the light of day,  
16 if you like, for a very brief period as it enters the  
17 top of the truck. Immediately after that the truck  
18 is tightly tarpaulined.

19           The truck drivers are very much conscious  
20 of the need for biosecurity, the need to improve  
21 both in terms of its rapid turnaround at the farms  
22 and keeping their trucks clean and following  
23 pre-agreed routes between each poultry farm and  
24 the power plant. When the truck arrives at the  
25 power plant, its load is weighed and tested. We

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1 want to make sure that they've sent us something  
2 which we can indeed recover energy from.

3           The truck then reverses into one of the  
4 atmospherically controlled fuel reception bays. We  
5 control the atmosphere in a very simple way.  
6 When you're burning poultry litter to produce  
7 energy, you're burning something which is nearly  
8 50 percent water. You need to put a lot of air into  
9 the furnace to make it burn because remember,  
10 we're not coal burning with fossil fuel or anything.  
11 Once the fire is up and running, it's  
12 self-sustaining. So we're blowing the wet air into  
13 the furnace to make it burn and we draw that air  
14 from the fuel reception storage hold. What that  
15 means is that if you open the door there, the air  
16 flow is inwards past you and if the air flows  
17 inwards, the smell can't get out. It's simple, but  
18 it works and the residents of the city of Flatfoot,  
19 which is 10,000 people one and a half miles away  
20 from this plant, have gone on record saying it  
21 works.

22           Inside the facility the trucks tip onto  
23 conveyor belts which in turn go to feed the boiler  
24 and to be mixed and homogenized. We've learned  
25 how to make sure the poultry litter, which is a

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1 natural substance and varies naturally, how to  
2 make it burn evenly and securely in such a way as

3 to maximize the efficiency of the plant.  
4 As the trucks leave our facility, this is  
5 very important, they are cleaned with two layers of  
6 high-pressure water spray in a sealed system and  
7 using a biodegradable biocide. This has  
8 represented for the British poultry industry, and  
9 will be representing for the Minnesota poultry  
10 industry, an improvement in the biosecurity of  
11 manure management which is very valuable to  
12 them. And the poultry farmers in the UK have told  
13 us that it is valuable to them, so they can be  
14 relaxed now -- not relaxed, because they never  
15 relax. All poultry farmers are working hard to  
16 prevent disease at all times, but this adds to their  
17 confidence that a good job is being done in terms  
18 of minimizing the possibility of  
19 cross-contamination from poultry trucks, poultry  
20 litter trucks.

21 Inside the plant is the same arrangement  
22 as a typical solid fuel power plant with the fuel  
23 coming in, being combusted at about 1,500 degrees  
24 Fahrenheit sufficient to sterilize anything that's in  
25 the poultry litter. The dust and acid gases are

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1 removed using state-of-the-art, best practice  
2 emissions control equipment.

3 We recover all of the ash we can because,  
4 of course, that's a great fertilizer. It still has  
5 almost all of the nutrients that were in the poultry  
6 litter but at a much higher concentration and only  
7 ten percent of their former weight, so we can  
8 afford to transport that ash to where the litter is  
9 -- to where the nutrients are actually needed.

10 And in the bottom of the system is a  
11 recycling boiler where the water is boiled, steam  
12 drives the turbine and it's condensed back to  
13 water.

14 That's the inside of our fuel hold and the  
15 next slide is fuel conveyor belt showing the fuel on  
16 its way up to the boiler. The final picture there is  
17 of the interior of the boiler.

18 And this brings us to the last few slides  
19 that I wanted to focus on, which are the benefits  
20 of what we do. And here I would ask you if there's  
21 anything which I say here which you think sounds  
22 like just my opinion, you know, please, do go to,  
23 for example, the web site of the Swift County  
24 Monitor, which is the local newspaper adjacent to  
25 the plant we're building in Benson, Minnesota

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1 where the editor came to the UK himself, talked to  
2 the local residents, talked to the local poultry  
3 farmers and it's his view that I think we're  
4 representing here. It's not just our view. We  
5 believe that what we do helps sustain the poultry  
6 industry. It gives them a long-term solution, a  
7 long-term alternative use for poultry litter and  
8 interestingly a 12 month a year use for poultry  
9 litter because at the moment if you're poultry  
10 farmer and you want to get rid of your poultry  
11 litter when there are crops on the land, you can't.  
12 And, of course, we also improve the biosecurity  
13 and help with disease control and hopefully reduce  
14 the need for that.

15 The benefits to the local economy and  
16 neighbors I won't dwell on. They, I think, speak  
17 for themselves, including there are new highly  
18 skilled jobs being introduced into the area. There  
19 is a lot of spin-off work for power plant,  
20 maintenance, welding, fitting and so on. There is  
21 support for the sustainability of the poultry  
22 industry and we, as I said, are good neighbors, we  
23 believe.

24 And finally the benefits to the  
25 environment, again, are fairly self-evident. This is

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1 free energy being produced from local resources in  
2 rural areas where sometimes the local grid is  
3 actually weak. We are recycling the nutrients in  
4 the ash. We are helping to improve local water  
5 quality and we are, of course, helping to reduce  
6 greenhouse gas.

7 And I will finish with a picture of the  
8 carbon cycle showing the biomass which has  
9 absorbed carbon dioxide from the atmosphere  
10 going through the chicken to produce the manure  
11 and then to the electricity generation showing that  
12 it is a closed circuit in terms of carbon dioxide  
13 production and, of course, also in terms of the ash  
14 recycling of the nutrients.

15 MR. CARLIN: Very good. We're going to  
16 have to have some questions because we cannot  
17 count on our Swedish-Norwegian friends in  
18 Minnesota to have really done their job with you  
19 Brits. I mean, my apologies, but we just can't  
20 totally trust them.

21 MR. FRASER: They're nice guys, but  
22 you're right. You should do your own due  
23 diligence.

24 MR. CARLIN: The poultry farmer you  
25 work with, you don't pay -- you don't buy the

1 litter, you just take care of it for him?

2 MR. FRASER: No. We took a decision  
3 very early on that made great business sense for  
4 us to say we are here because the poultry industry  
5 is here. It's very important for us, therefore, to  
6 make sure that our effect on the poultry industry  
7 is beneficial not just in terms of that in improving  
8 biosecurity that, you know, reducing the headache  
9 the poultry farmer has in terms of managing his  
10 byproducts, but also economically neutral.

11 So what we will do is we will make an  
12 offer to all the poultry farmers in an area and say  
13 we are prepared to pay what we have through  
14 surveying the market worked out as about the  
15 average of what you're getting at the moment. The  
16 difference is we're going to underwrite that for ten  
17 years, and generally speaking, we find that a lot of  
18 poultry farmers find that an attractive option and  
19 they sign up for us. But, no, we pay for the  
20 poultry litter.

21 MR. CARLIN: Okay.

22 MR. FRASER: We believe it's in our  
23 interest to pay for the poultry litter.

24 MR. CARLIN: And the energy you  
25 produce, you've obviously got a buyer that sees

1 that price as something that's attractive to them  
2 to buy that energy from you?

3 MR. FRASER: Clearly the secret to what  
4 we do is the fact that somebody attributes value to  
5 the production of green energy and there, I  
6 believe, I can say with great confidence that we're  
7 on the coattails of a trend that is pointing firmly  
8 in the right direction. And indeed, in the five  
9 years that I've been coming out here and meeting  
10 people and talking about what we do, I've seen  
11 that part of our equation change quite  
12 dramatically. A lot of people now who used to say,  
13 well, green energy is never going to become really  
14 valuable here are now saying green energy, tell me  
15 more, I need some of that.

16 MR. CARLIN: All done without any  
17 government assisted tax incentives?

18 MR. FRASER: I think like any part of the  
19 energy industry it is impossible to tell where the  
20 actual market is because there is so much  
21 government setting of energy prices. You know, if  
22 you were to say what does coal-fired energy cost,  
23 the answer is nobody knows because there are so

24 many subsidies in there it's impossible to work it  
25 out. What I would say is the market drives the

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1 way in which policymakers respond and, although  
2 at the federal level the United States has not  
3 signed up to Kyoto. At state level, I'm hearing  
4 people again and again and again saying that we  
5 need some renewable energy. We need this state to  
6 start producing its own energy. We're fed up with  
7 relying on other people's oil. Let's do something  
8 about that. That's the trend that we are finding is  
9 making what we do practical rather than just  
10 theoretical.

11 MR. CARLIN: Jim?

12 MR. MERCHANT: Very interesting. Two  
13 questions. One, in terms of the emissions, you  
14 present state-of-the-art emission controls. Are  
15 your emission controls superior to those for a  
16 similar plant, to a coal-fired power plant in terms  
17 of SO2 NOX particulates?

18 MR. FRASER: We believe so. In  
19 Minnesota the Minnesota Pollution Control Agency  
20 gave a very, very thorough investigation to  
21 everything we were proposing to do and required  
22 us, as is appropriate, to use the very best, the  
23 latest technology. We're given -- we're given no  
24 favors and we don't ask to be given any favors. We  
25 want to live up to the latest that can be done, so

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1 we believe that we can achieve better emissions  
2 than today's ten year old coal-fired power plants  
3 or gas-powered power plants, that we can achieve  
4 as good emissions as a new power plant in any  
5 discipline that would be being built today with  
6 today's regulations and we would make it our  
7 target to do that.

8 MR. MERCHANT: Okay. Second  
9 question. Is there a market to extend this  
10 technology, say to hog waste? That's a much  
11 bigger issue, a much bigger environmental issue  
12 and if you could solve that one you'd have a real  
13 market.

14 MR. FRASER: It won't surprise you to  
15 know we are working very hard on that. My father  
16 founded this company 15 years ago. We've burned  
17 7,000,000 tons of chicken and turkey waste in that  
18 period and we have experimented with adding a  
19 number of other clean biomass fuels. So where  
20 there are organic -- organically originated farming  
21 or agricultural or food residues that could be

22 added into the mix, we are experimenting with  
23 them.  
24 Hog waste is a very important one there  
25 and we're working actively to see if we can either

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1 mix it with the poultry litter having perhaps dried  
2 it centrifugally or indeed come up with a  
3 technology that could deal with it on its own, but  
4 we are confident given our track record. We've  
5 burnt chicken litter, turkey litter, meat in bone  
6 meal, wood chips, food processing wastes, chicken  
7 processing wastes, out of date dog biscuits. I  
8 could go on for some time. We've burned a lot of  
9 -- as long as they're not chemically contaminated,  
10 our technology can, generally speaking, work with  
11 them.

12 MR. CARLIN: Fred?

13 MR. KIRSCHENMANN: Yeah, a  
14 fascinating concept and generates a lot of  
15 questions. I have three, I guess. First of all, has  
16 anyone done a full life cycle analysis of this  
17 system for you, for the company?

18 MR. FRASER: Various studies have been  
19 done about parts of it. To give you an example,  
20 somebody said to us, well, aren't you creating a lot  
21 of extra transportation, isn't the litter traveling  
22 extra miles? So we had a study done on that.  
23 What turned out was that poultry litter was  
24 already being transported around the place. What  
25 we do is we replace a lot of small vehicles moving

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1 poultry litter around with fewer large vehicles  
2 moving it on three to five routes and the net effect  
3 is a positive one. I wouldn't say that I could  
4 immediately lay my hands on a sort of a full life  
5 cycle analysis, but we've certainly looked at most  
6 of those kinds of issues and not come up with  
7 anything that we didn't like.

8 MR. KIRSCHENMANN: And in terms of  
9 energy efficiency ratios, energy in for energy out,  
10 do you have an analysis of that?

11 MR. FRASER: Well, we are limited by the  
12 traditional combustion technology which has a  
13 thermal efficiency that, you know, recovers a  
14 certain amount of the energy inherent in the  
15 material and loses a certain amount of it in  
16 condensing. We are always on the lookout to see  
17 whether we can incorporate into our plant design a  
18 customer for the heat and thereby raise the overall  
19 thermal efficiency of our plant. That's

20 tremendously difficult to do, not technically but in  
21 economic terms because while its easy to find a  
22 buyer for electricity who will sign a 20 year  
23 contract and be himself a bankable entity like a  
24 utility, it's very difficult to find a buyer of heat  
25 who will give your financiers that same 20 year

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1 confidence.

2 MR. KIRSCHENMANN: Okay. And my  
3 final question is you say you buy the litter from  
4 the growers and then process it and then the ash  
5 goes back to the field, so I'm assuming you sell the  
6 ash back to the growers.

7 MR. FRASER: Sell it to the same  
8 growers. Sorry. We market the ash to farmers  
9 who want it who may be, of course, a long way  
10 away because it's easy to transport. Sorry.

11 MR. KIRSCHENMANN: Yeah, but my  
12 question is what nutrient value does the ash have?  
13 In other words, what have you lost by extracting  
14 the energy and then how does that figure out in  
15 terms of cost per unit of fertilizer?

16 MR. FRASER: Poultry litter, as I  
17 understand it, in terms of NPK is about three,  
18 three, three. Three percent, three percent, three  
19 percent. Poultry litter ash is about 20 percent, 18  
20 percent, zero -- sorry, zero, 20, 18. So the  
21 nitrogen is gone --

22 MR. KIRSCHENMANN: Gone.

23 MR. FRASER: -- but the phosphorus and  
24 -- so it's mainly turned into free atmospheric  
25 nitrogen, which is 40 percent of the air we breathe

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1 and gone up the chimney. But the phosphorus and  
2 potassium are all still there and have gone up in  
3 concentration enormously and, of course, all the  
4 other micronutrients like zinc, magnesium,  
5 manganese, copper and so on are there in good  
6 balances and it turns out that this as a fertilizer  
7 is regarded by the fertilizer industry as unusually  
8 rich in terms of those nutrients.

9 MR. CARLIN: Michael?

10 MR. BLACKWELL: If you are  
11 concentrating the substances that you just named,  
12 I didn't hear arsenic. Could you comment on that?

13 MR. CARLIN: I'm pleased to be able to  
14 comment on arsenic. The Minnesota Pollution  
15 Control Agency looked particularly at the arsenic  
16 issue, as it should do, and they concluded that the  
17 levels of arsenic in poultry litter were actually

18 slightly lower than the background level of arsenic  
19 in the west central Minnesota environment and  
20 they concluded that the arsenic emissions from  
21 our process, which was so low it would be very  
22 difficult to measure, was certainly two orders of  
23 magnitude less than the threshold where they  
24 started to be concerned. They regarded that as,  
25 you know, being adequate and concluded it was

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1 okay.

2 MR. CARLIN: Alan?

3 MR. GOLDBERG: Were there other  
4 potentially toxic metals, mercury, lead, that you  
5 looked at?

6 MR. FRASER: The conclusion in terms of  
7 mercury was pretty similar to the conclusion for  
8 arsenic. The level of mercury in poultry litter,  
9 which is there because it's in the background, is  
10 well below the level at which the Minnesota  
11 Pollution Control Agency thought there was any  
12 concern.

13 MR. CARLIN: Michael?

14 MR. FRASER: But, I mean, basically  
15 nothing toxic is eaten by a chicken at levels that  
16 people who regulate chicken feed would be  
17 unhappy with. And since that's all we're burning,  
18 it's difficult to see where it'd be toxic coming from  
19 our plant burning.

20 MR. BLACKWELL: Just a quick question  
21 because in some operations arsenic is actually fed  
22 and you're saying in spite of that it's below  
23 background?

24 MR. FRASER: That's what I'm saying the  
25 Minnesota Pollution Control Agency's tests, so,

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1 yes, you know, arsenic may be being had but it's  
2 in such small quantities that in terms of its effect  
3 on the poultry litter and on our combustion, they  
4 studied it and they concluded it was okay.

5 MR. BLACKWELL: It's not a question  
6 about the effect of the litter. The question is the  
7 product that you call the ash that later gets  
8 distributed back onto the land. I'm concerned  
9 about the levels that you are reapplying to land as  
10 a result of your process.

11 MR. FRASER: Well, as I said, they  
12 studied the actual litter and found that the levels  
13 in the litter were low enough. Clearly the ash  
14 itself was also the subject of separate studies to  
15 make sure that its levels are also acceptably low

16 and will be regulated appropriately by the  
17 Minnesota authorities to ensure that.

18 MR. CARLIN: I believe that does it. I  
19 would just simply request that -- I'm assuming  
20 you'll be staying in this area a few days to check  
21 out real estate opportunities and that if you're  
22 interviewed by local press would you give credit to  
23 the commission for the huge opportunity we've  
24 given you to advance your economic interest.

25 MR. FRASER: Thank you very much for

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1 the time.

2 MR. CARLIN: Thank you. I would say to  
3 the staff if we would have started with this  
4 gentleman then we could have eliminated two or  
5 three speakers because we would have had the  
6 problem solved, or so it appears.